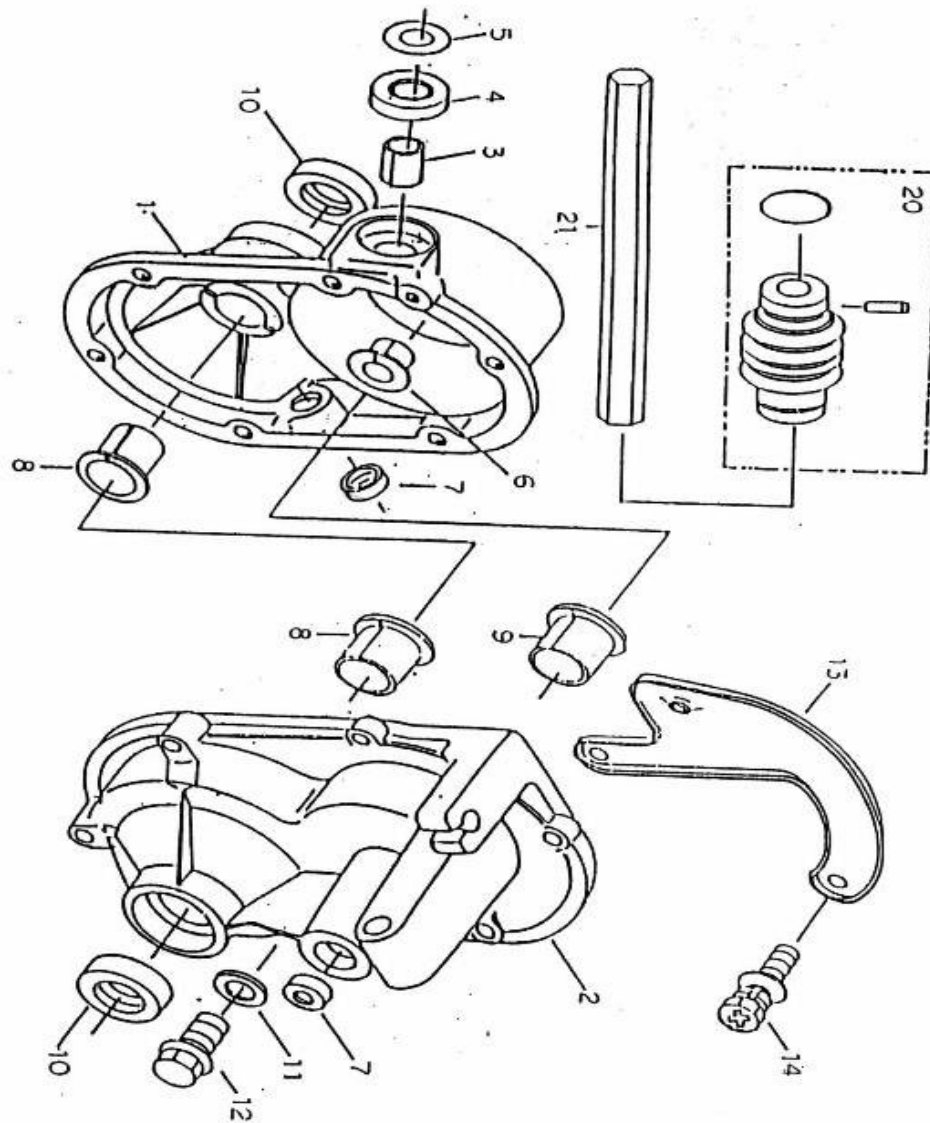


GR 480 / GR 530

GR480/GR530⁺
Fig.1 Gear Case

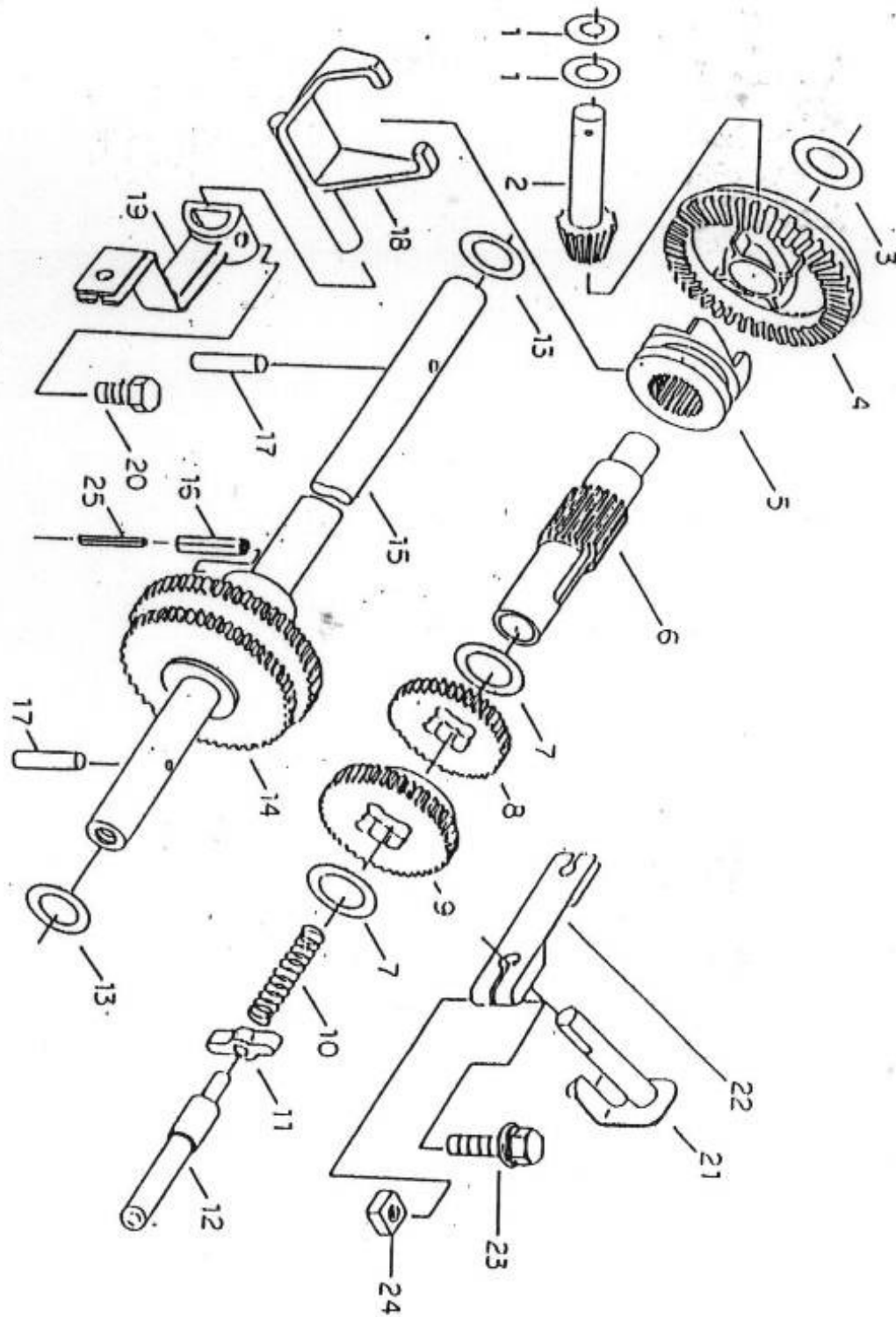


Ref.	Parts No.	Parts Name	Quantity							Remarks
			GR480				GR530			
			P	A	B	BS	A	B	BS	
	80-1020-100-00	Gear Case Assy		1	1	1	1	1	1	
1	80-1020-101-00	Gear Case (Inside)		1	1	1	1	1	1	
2	80-1020-103-00	Gear Case (Outside)		1	1	1	1	1	1	
3	89-3512-010150	Metal DBB1015		1	1	1	1	1	1	
4	89-5121-102007	Oil Seal UE 10207		1	1	1	1	1	1	
5	83-1210-352-00	Washer 10tl		1	1	1	1	1	1	

6	89-3511-012100	Metal MB1210-20FDU	1	1	1	1	1	1	
7	89-5131-081404	Oil Seal KE8144	2	2	2	2	2	2	
8	89-3511-015150	Metal MB1515-23FDU	2	2	2	2	2	2	
9	89-3511-016150	Metal MB1615-24FDU	1	1	1	1	1	1	
10	89-5121-152507	Oil Seal UE 15257	2	2	2	2	2	2	
11	89-5230-100000	Seal Washer SW-10	1	1	1	1	1	1	
12	89-1254-100143	Flange Bolt M10*1.25*14	1	1	1	1	1	1	
13	80-1020-198-10	Lock Arm Bracket B	1	1	1	1	1	1	
14	89-1144-060253	Bolt & PW SW Assy M6*25	6	6	6	6	6	6	
20	80-1020-515-00	Universal Joint NC-10-37C1	2	2	2	2	2	2	
21	80-1020-522-10	Drive Shaft K 97L	1	1	1	1	1	1	FC150V
	80-1020-525-00	Drive Shaft H 119L	1	1	1	1	1	1	GXV120
	80-1020-526-00	Drive Shaft H 133L	1	1	1	1	1	1	GXV160

GR480/GR530

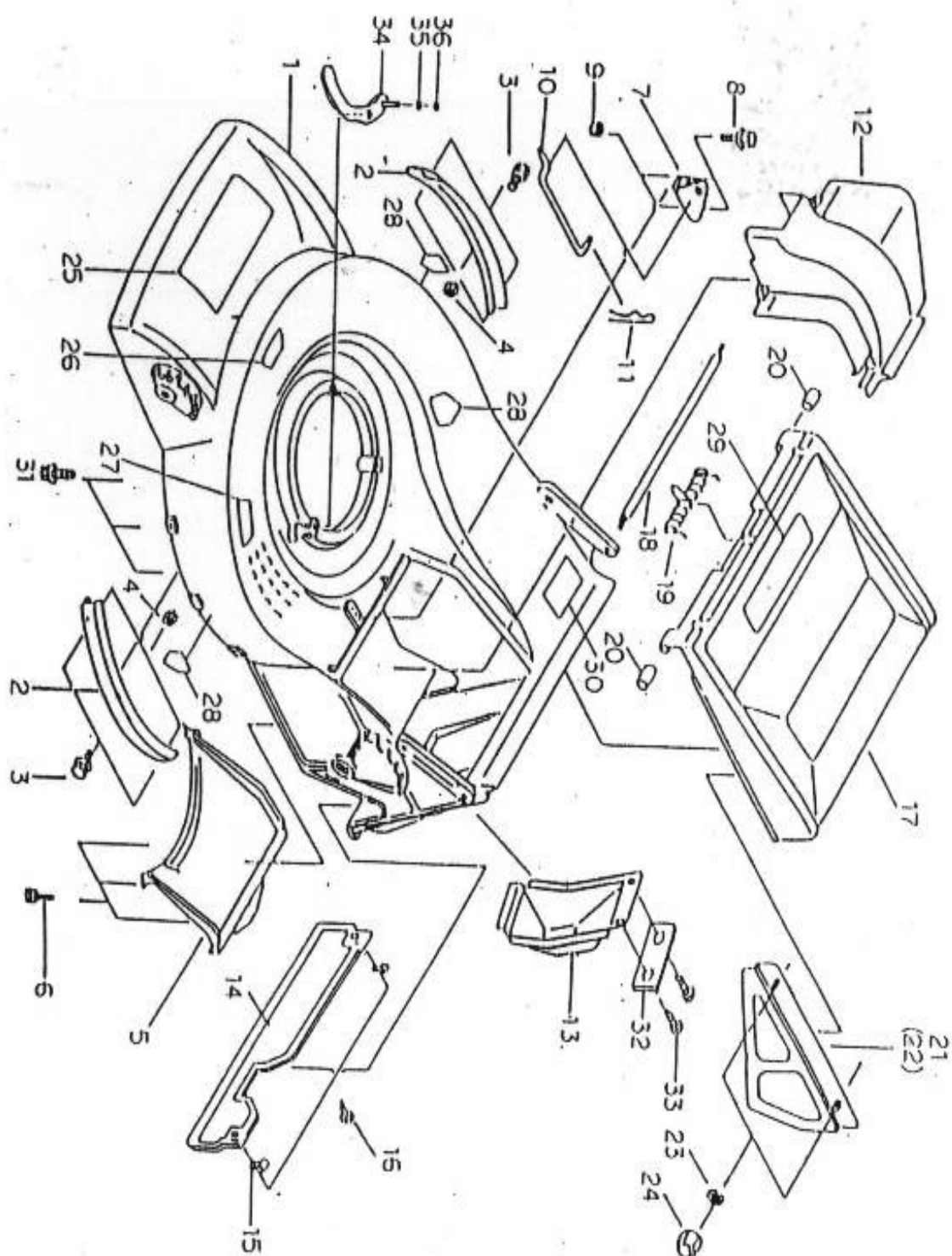
Fig.2 Gear Case (Inside,Outside)



Ref.	Parts No.	Parts Name	Quantity		Remarks
			GR480	GR530	

			P	A	B	BS	A	B	BS	
1	83-1020-351-00	Thrust Washer 10		2	2	2	2	2	2	
2,4	80-1020-115-10	Pinion Bevel & Bevel Gear Assy		1	1	1	1	1	1	
2	80-1020-116-10	Pinion Bevel		1	1	1	1	1	1	
3	83-1020-355-00	Thrust Washer 12		1	1	1	1	1	1	
4	80-1020-117-10	Bevel Gear 53-tooth		1	1	1	1	1	1	
5	80-1020-119-10	Clutch for Driving		1	1	1	1	1	1	
6	80-1020-118-20	Main Shaft		1	1	1	1	1	1	
7	83-1020-363-00	Thrust Washer 16		2	2	2	2	2	2	
8,9	80-1020-125-10	Gear Assy (Low and High)		1	1	1	1	1	1	
8	80-1020-123-10	Gear (Low)		1	1	1	1	1	1	
9	80-1020-121-10	Gear (High)		1	1	1	1	1	1	
10	80-1020-161-00	Shaft Spring		1	1	1	1	1	1	
11	80-1020-108-00	Change Guide		1	1	1	1	1	1	
12	80-1020-107-00	Change Rod		1	1	1	1	1	1	
13	83-1020-361-00	Thrust Washer 15		2	2	2	2	2	2	
14	80-1020-148-30	Axle Gear		1	1	1	1	1	1	
15	80-1020-146-00	Axle		1	1	1	1	1	1	
	80-1010-146-00	Axle (Push)	1							
16	89-2111-050025	Spring Pin 5*25		1	1	1	1	1	1	
17	89-2142-050250	Pin 5*25		2	2	2	2	2	2	
18	80-1020-113-00	Clutch Fork		1	1	1	1	1	1	
19	80-1020-153-10	Clutch Arm		1	1	1	1	1	1	
20	89-1113-060123	Bolt 8T M6*12		1	1	1	1	1	1	
21	80-1020-106-00	Shaft Arm		1	1	1	1	1	1	
22	80-1020-193-10	Change Arm		1	1	1	1	1	1	
23	89-1144-060253	Bolt & PW SW Assy M6*25		1	1	1	1	1	1	
24	83-1020-198-00	Square Nut M6		1	1	1	1	1	1	
25	89-2111-030025	Spring Pin 3*25		1	1	1	1	1	1	

GR480/GR530
Fig.3 Safety Cover

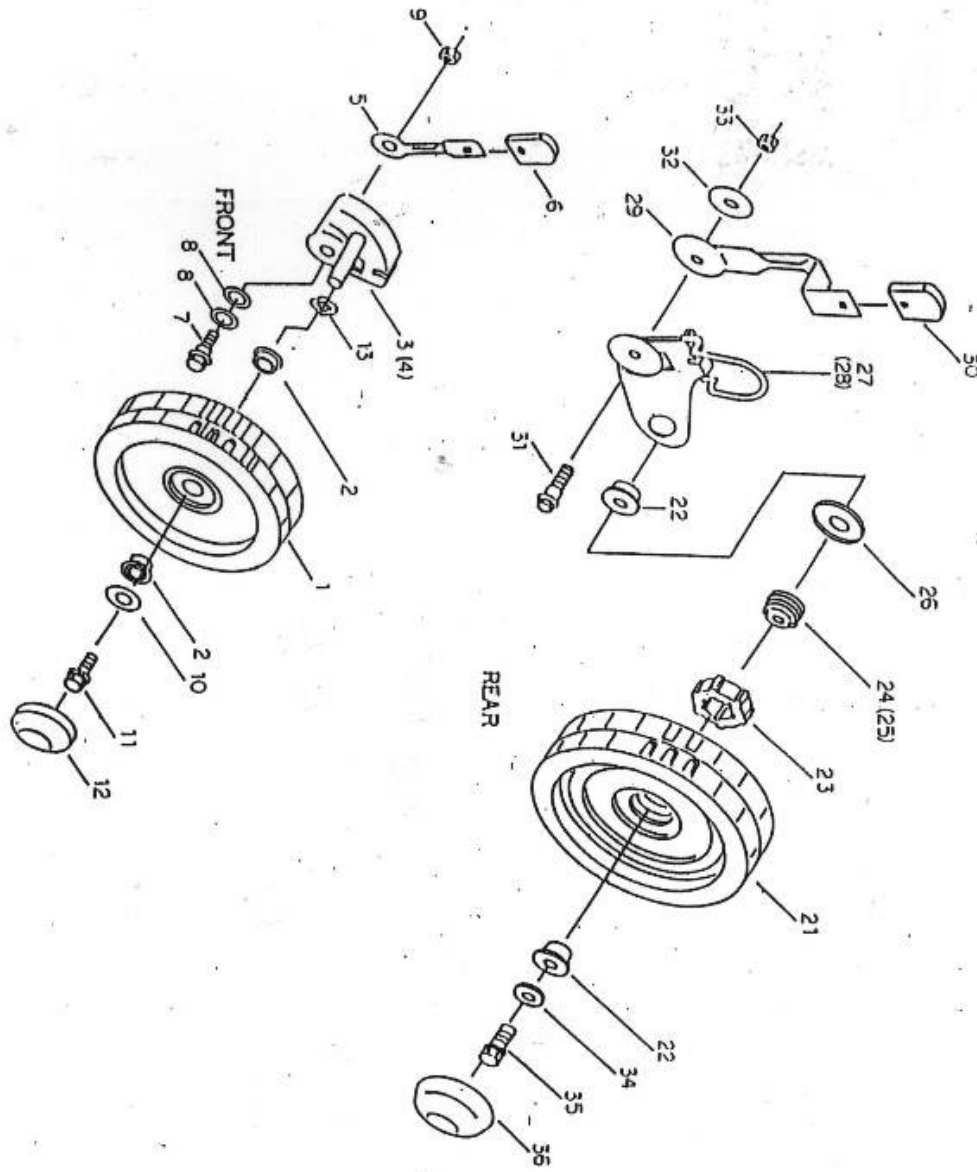


Ref.	Parts No.	Parts Name	Quantity								Remarks
			GR480				GR530				
			P	A	B	BS	A	B	BS		
1	80-1010-731-00	Cover (Body) 480	1	1	1	1					
	80-1020-731-00	Cover (Body) 530						1	1	1	
2	80-1010-741-00	Under Guide 480	2	2	2	2					
	80-1020-741-00	Under Guide 530						2	2	2	
3	89-1133-060163	Bolt & PW SW Assy M6*20	4	4	4	4					
	89-1133-080203	Bolt & PW SW Assy M8*20						4	4	4	
4	89-1511-060043	Nut M6	4	4	4	4					
	89-1511-080043	Nut M8						4	4	4	
5	80-1010-714-00	Guide 480	1	1	1	1					
	80-1020-714-00	Guide 530						1	1	1	
6	83-1020-143-00	Tapping Bolt M8*18	3	3	3	3	3	3	3	3	
7	80-1020-705-30	Lock Arm Bracket A		1	1	1	1	1	1	1	
8	89-1132-080253	Bolt & SW Assy M8*25		2	2	2	2	2	2	2	
9	89-1511-080043	Nut M8		2	2	2	2	2	2	2	
10	80-1020-707-20	Lock Arm		1	1	1	1	1	1	1	
11	89-2131-080002	Snap Pin 8		1	1	1	1	1	1	1	
12	80-1020-733-00	Front Cover Gear Case	1	1	1	1	1	1	1	1	
13	80-1020-735-00	Rear Cover Gear Case	1	1	1	1	1	1	1	1	
14-16	80-1020-791-00	Flapper Assembly	1	1	1	1	1	1	1	1	
14	80-1020-792-	Flapper	1	1	1	1	1	1	1	1	

	00									
15	80-1020-793-10	Flapper Setting	2	2	2	2	2	2	2	
16	89-1133-060163	Bolt & PW SW Assy M6*16	2	2	2	2	2	2	2	
17	80-1020-751-00	Rear Cover	1	1	1	1	1	1	1	
18	80-1020-207-10	Rear Cover Shaft	1	1	1	1	1	1	1	
19	80-1020-753-00	Rear Shaft Spring	1	1	1	1	1	1	1	
20	80-1020-202-00	Rear Shaft Spacer					2	2	2	
21	80-1020-755-10	Side Plate (Left)	1	1	1	1	1	1	1	
22	80-1020-754-10	Side Plate (Right)	1	1	1	1	1	1	1	
23	89-1750-060003	Spring Washer 6	4	4	4	4	4	4	4	
24	89-1571-060043	Cap Nut M6	4	4	4	4	4	4	4	
25	80-1020-902-00	Label (Large)	1	1	1	1	1	1	1	
26	80-1020-928-00	Notice Label (Small)					1	1	1	
27	80-1020-907-00	Step Label	1	1	1	1	1	1	1	
28	80-1020-926-00	Danger Label	2	2	2	2				
	80-1020-927-00	Danger Label					3	3	3	
29	80-1020-929-00	Notice Label	1	1	1	1	1	1	1	
30	80-1010-931-00	Number Label 480	1	1	1	1				
	80-1020-931-00	Number Label 530					1	1	1	
31	89-1133-100503	Bolt & PW SW Assy M10*50 (K)	3	3	3	3	3	2	2	FC150V
	89-1133-100553	Bolt & PW SW Assy M10*55 (H)						1	1	FC150V
	83-1020-116-	Bolt 5/16-24*45UNF (H)	2	2	2		2	2	2	GXV120/GXV1

	00								60
	89-1133-080453	Bolt M8*45 (H)					1	1	GXV120/GXV160
	80-1010-789-00	Engine Setting Bolt (H)	1	1	1		1		GXV120/GXV160
32	80-1020-736-00	Rear Cover Stationary Plate	1	1	1	1	1	1	
33	89-1161-050163	Cross Recessed Tapping Screw 5*16	2	2	2	2	2	2	
34	80-1020-721-00	HONDA Engine Stay (H)	1	1	1	1	1	1	GXV120/GXV160
35	89-1750-080003	Spring Washer M8 (H)	1	1	1	1	1	1	GXV120/GXV160
36	89-1711-080003	Washer M8 (H)	1	1	1	1	1	1	GXV120/GXV160

GR480/GR530
Fig.4 Wheel

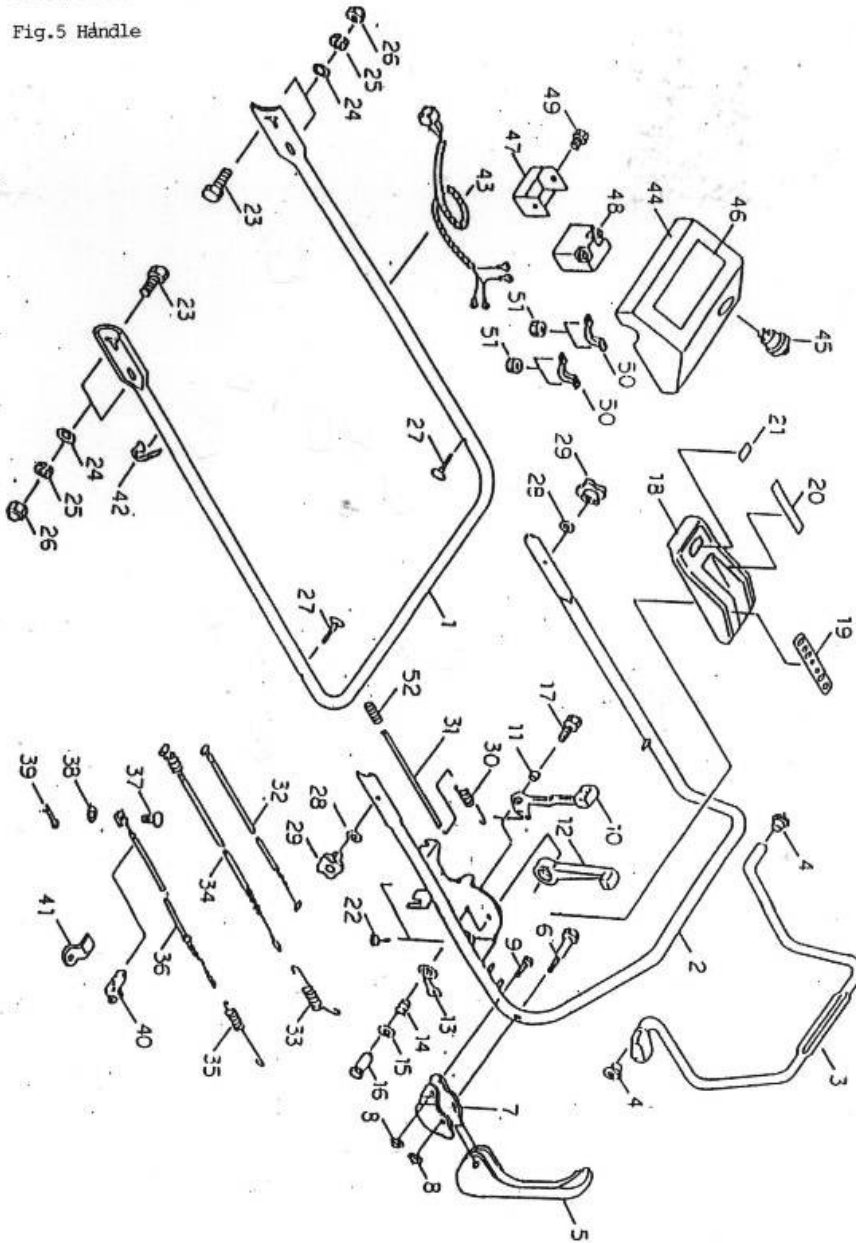


Ref.	Parts No.	Parts Name	Quantity								Remarks
			GR480				GR530				
			P	A	B	BS	A	B	BS		
1-2	80-1020-421-00	Front Wheel Assy	2	2	2	2	2	2	2		
1	80-1020-407-00	Front Wheel	2	2	2	2	2	2	2		
2	83-1020-987-00	Bearing ND-02S	4	4	4	4	4	4	4		
3	80-1020-404-10	Front Wheel Arm (Left)	1	1	1	1	1	1	1		
4	80-1020-405-10	Front Wheel Arm (Right)	1	1	1	1	1	1	1		
5	80-1020-424-10	Front Wheel Arm Stopper	2	2	2	2	2	2	2		

6	80-1010-426-10	Grip	2	2	2	2	2	2	2	
7	80-1020-406-10	Arm Bolt	2	2	2	2	2	2	2	
8	83-1020-395-00	Washer 8*12 t0.8	4	4	4	4	4	4	4	
9	89-1551-080003	U-Nut M8	2	2	2	2	2	2	2	
10	83-1020-312-00	Washer 8*30 t3.2	2	2	2	2	2	2	2	
11	89-1132-080203	Bolt & SW Assy M8*20	2	2	2	2	2	2	2	
12	80-1020-441-00	Wheel Cap	2	2	2	2	2	2	2	
13	83-1020-359-00	Spring Washer	2	2	2	2	2	2	2	
21-23	80-1020-422-00	Rear Wheel Assy		2	2	2	2	2	2	
21-22	80-1020-421-00	Rear Wheel Assy	2							
21	80-1020-408-00	Rear Wheel		2	2	2	2	2	2	
22	83-1020-987-00	Bearing ND-0.2	6	4	4	4	4	4	4	
23	80-1020-409-00	Clutch Guide		2	2	2	2	2	2	
24	80-1020-458-00	Ratchet Assy (Left)		1	1	1	1	1	1	
25	80-1020-459-00	Ratchet Assy (Right)		1	1	1	1	1	1	
26	80-1020-433-00	Coned Disc Spring		2	2	2	2	2	2	
27	80-1020-414-20	Rear Wheel Arm (Left)	1	1	1	1	1	1	1	
28	80-1020-415-20	Rear Wheel Arm (Right)	1	1	1	1	1	1	1	
29	80-1020-425-10	Rear Wheel Arm Stopper	2	2	2	2	2	2	2	
30	80-1020-426-10	Grip	2	2	2	2	2	2	2	
31	80-1020-406-10	Arm Bolt	2	2	2	2	2	2	2	
32	83-1020-314-00	Washer 8*40 t2.3					2	2	2	
33	89-1551-080003	U-Nut M8	2	2	2	2	2	2	2	
34	83-1020-312-00	Washer 8*30 t3.2	2	2	2	2	2	2	2	
35	89-1132-080203	Bolt & SW Assy M8*20	2	2	2	2	2	2	2	
36	80-1020-441-00	Wheel Cap	2	2	2	2	2	2	2	

GR480/GR530

Fig.5 Handle



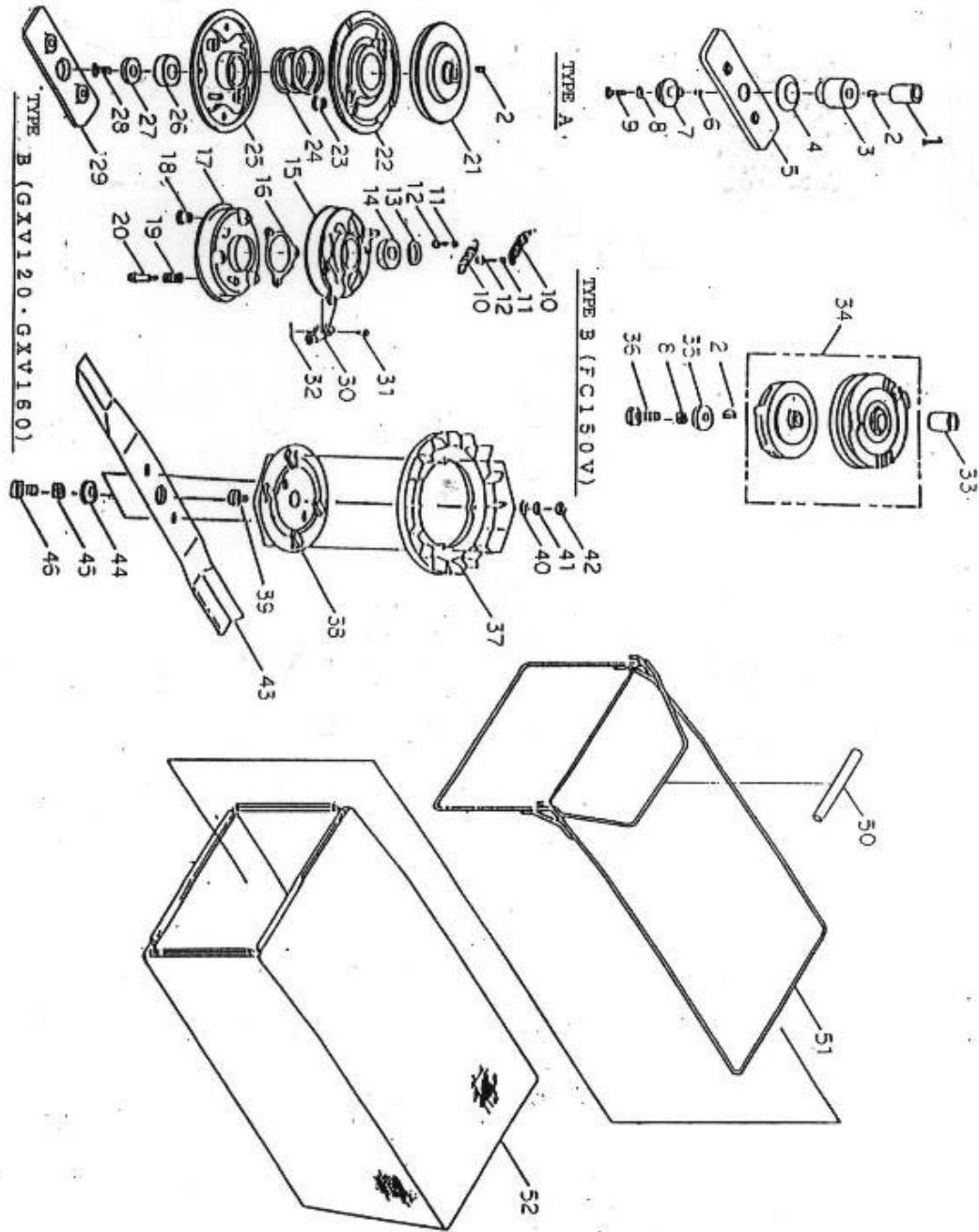
Ref.	Parts No.	Parts Name	Quantity								Remarks
			GR480				GR530				
			P	A	B	BS	A	B	BS		
1	80-1020-201-10	Lower Handle	1	1	1	1	1	1	1		
2	80-1020-222-00	Upper Handle (A)		1			1				
	80-1020-221-20	Upper Handle (B)			1	1					

[illegible]

20	80-1020-912-00	Change Label		1	1	1	1	1	1	
21	80-1020-903-00	Label (Small)	1	1	1	1	1	1	1	
22	89-1161-050123	Tapping Screw 5*12	2	2	2	2	2	2	2	
23	80-1020-208-00	Lower Handle Bolt					2	2	2	
	89-1113-080253	Bolt 8T M8*25	2	2	2	2				
24	89-1711-180003	Washer 8	4	4	4	4	4	4	4	
25	89-1750-080003	Spring Washer 8	4	4	4	4	4	4	4	
26	89-1571-080043	Cap Nut M8	4	4	4	4	4	4	4	
27	80-1020-227-00	Handle Bolt (B)	2	2	2	2	2	2	2	
28	89-1711-080003	Washer 8	2	2	2	2	2	2	2	
29	80-1020-228-10	Knob Nut M8	2	2	2	2	2	2	2	
30	80-1020-967-00	Change Spring		1	1	1	1	1	1	
31	83-1020-936-00	Change Wire		1	1	1	1	1	1	
32	83-1020-952-00	Throttle Wire (K)	1	1	1	1	1	1	1	FC150V
	83-1020-955-00	Throttle Wire (H)	1	1	1	1	1	1	1	GXV120/GXV160
33	80-1020-966-10	Clutch Spring		1	1	1	1	1	1	
34	83-1020-932-00	Clutch Wire		1	1	1	1	1	1	
35	80-1020-968-10	Blade Clutch Spring			1	1		1	1	
36	83-1020-945-00	Blade Wire			1	1		1	1	
37	89-2181-060162	Pin 6*16			1	1		1	1	
38	89-1711-060002	Washer 6			1	1		1	1	

39	89-2120-200152	Split Pin 2*15			1	1		1	1	
40	80-1020-717-00	Blade Wire Setting						1	1	
41	80-1010-717-00	Blade Wire Setting			1	1				
42	80-1210-968-00	Wire Band	2	2	2	2	2	2	2	
43	80-1020-971-00	Wire Assembly				1			1	
44	80-1020-291-00	Control Box				1			1	
45	80-1020-972-00	Switch (B17590-00-00)				1			1	
46	80-1020-902-00	Label				1			1	
47	80-1020-292-00	Battery Holder				1			1	
48	80-1020-975-00	Battery (FT4L-12B)				1			1	
49	89-1133-060163	Bolt & PW SW Assy M6*16				2			2	
50	80-1020-980-00	Cramp 22				2			2	
51	89-1557-060003	F-Nut M6				4			4	
52	80-1020-969-00	Change Return Spring		1	1	1	1	1	1	

GR480/GR530
Fig.6 Blade/Bag



Ref.	Parts No.	Parts Name	Quantity						Remarks	
			GR480				GR530			
			P	A	B	BS	A	B		BS
1	80-1020-808-10	Blade Bracket Spacer (K) 30L	1	1			1			FC150V
	80-1020-816-	Blade Bracket Spacer (H)	1	1			1			GXV120/GXV1

	00	20L								60
2	80-1020-892-00	Woodruff Key 4*16	1	1	1	1	1	1	1	
3	80-1020-833-00	Blade Bracket Receiver (K)	1	1			1			GC150V
	80-1020-837-00	Blade Bracket Receiver (H)	1	1			1			GXV120/GXV160
4	89-1852-280001	Belleville Spring H28	1	1			1			
5	80-1020-807-10	Blade Bracket	1	1			1			
6	89-2151-040150	Key 4*15 (K)	1	1			1			FC150V
	89-2151-040090	Key 4*9 (H)	1	1			1			GXV120/GXV160
7	80-1020-835-00	Blade Bracket Stopper (K)	1	1			1			FC150V
	80-1020-836-00	Blade Bracket Stopper (H)	1	1			1			GXV120/GXV160
8	89-1750-100003	Spring Washer 10	1	1	1	1	1	1	1	FC150V
9	83-1020-115-00	Bolt 3/8-24*50UNF (K)	1	1			1			FC150V
	89-1254-100402	Flange Bolt M10*1.25*40 (H)	1	1			1			GXV120/GXV160
10	80-1020-871-00	Clutch Return Spring (H)			2	2		2	2	GXV120/GXV160
11	80-1020-872-00	Collar (H)			2	2		2	2	GXV120/GXV160
12	80-1020-873-00	Flange Bolt (H)			2	2		2	2	GXV120/GXV160
13	80-1020-874-00	Thrust Washer (H)			1	1		1	1	GXV120/GXV160
14	80-1020-875-00	Ball Bearing (H)			1	1		1	1	GXV120/GXV160
15	80-1020-876-00	Blade (H) Assy			1	1		1	1	GXV120/GXV160
16	80-1020-877-00	Ball Retainer (H)			1	1		1	1	GXV120/GXV160
17	80-1020-878-00	Blade Disc (H) Assy			1	1		1	1	GXV120/GXV160
18	80-1020-879-00	Bush (H)			3	3		3	3	GXV120/GXV160

	00									60
19	80-1020-881-00	Spring (H)			3	3		3	3	GXV120/GXV160
20	80-1020-882-00	Blade Setting Bolt (H)			3	3		3	3	GXV120/GXV160
21	80-1020-883-00	Drive Disc (H)			1	1		1	1	GXV120/GXV160
22	80-1020-884-00	Driven Disc (H) Assy			1	1		1	1	GXV120/GXV160
23	80-1020-885-00	Bush (H)			2	2		2	2	GXV120/GXV160
24	80-1020-886-00	Clutch Spring (H)			1	1		1	1	GXV120/GXV160
25	80-1020-887-00	Ball Control Plate (H) Assy			1	1		1	1	GXV120/GXV160
26	80-1020-888-00	Ball Bearing (H)			1	1		1	1	GXV120/GXV160
27	83-1020-323-00	Washer 10*30t4.5 (H)			1	1		1	1	GXV120/GXV160
28	89-1254-100252	Flange Bolt M10*1.25*25 (H)			1	1		1	1	GXV120/GXV160
29	80-1020-843-00	Blade Spacer (H)			1	1		1	1	GXV120/GXV160
30	80-1020-841-00	B.B.C.Arm (H)			1	1		1	1	GXV120/GXV160
31	89-2181-060182	Pin 6*18 (H)			1	1		1	1	GXV120/GXV160
32	89-2120-200152	Split Pin 2*15 (H)			1	1		1	1	GXV120/GXV160
33	80-1020-944-00	B.B.C.Spacer (K) 29.5L			1	1		1	1	FC150V
34	80-1020-943-00	B.B.C.Kit (K)			1	1		1	1	FC150V
35	83-1020-318-00	Washer 9*37t3.2 (K)			1	1		1	1	FC150V
36	83-1020-118-00	Bolt 3/8-24*32UNF (K)			1	1		1	1	FC150V
37-42	80-1020-810-10	Fan Assy	1	1	1	1	1	1	1	
37	80-1020-813-10	Fan	1	1	1	1	1	1	1	
38	80-1020-811-	Fan Bracket	1	1	1	1	1	1	1	

	10								
39	89-1111-060223	Bolt M6*22	4	4	4	4	4	4	
40	89-1711-060003	Washer 6	4	4	4	4	4	4	
41	89-1851-060003	Belleville Spring 6	4	4	4	4	4	4	
42	89-1557-060003	F-Nut M6	4	4	4	4	4	4	
43	80-1010-821-10	Blade 480	1	1	1	1			
	80-1020-821-10	Blade 530					1	1	1
44	89-1711-100003	Washer 10 (K)	2	2	2	2	2	2	FC150V
	89-1711-100003	Washer 10 (H)	2	2			2		GXV120/GXV160
45	89-1750-100003	Spring Washer 10 (K)	2	2	2	2	2	2	FC150V
	89-1750-100003	Spring Washer 10 (H)	2	2			2		GXV120/GXV160
46	89-1113-100253	Bolt 8T M10*25 (K)	2	2	2	2	2	2	FC150V
	89-1113-100253	Bolt 8T M10*25 (H)	2	2			2		GXV120/GXV160
	89-1254-100252	Flange Bolt M10*1.25*25 (H)			2	2		2	GXV120/GXV160
50	80-1020-854-00	Grip for Bag Frame	1	1	1	1	1	1	
51	80-1020-851-10	Bag Frame	1	1	1	1	1	1	
52	80-1020-853-10	Bag	1	1	1	1	1	1	